

NOTES:

1. CONCRETE BASE: DURING CONSTRUCTION, ALL PIPES SHALL BE RIGIDLY SUPPORTED BY BRICK PIERS 12" (300 mm) DEEP, LOCATED JUST OUTSIDE THE STRUCTURE. CONSTRUCT TOP OF CONCRETE BASE 2" (50 mm) BELOW INVERT OF LOWEST PIPE. FILL SPACE BENEATH PIPE WITH MORTAR AND SHOVE FROM BOTH SIDES WITH BASE COURSE BRICK TO FORM A WATER-TIGHT JOINT.
2. BASE OF FAN COURSE: LAY BRICK FLAT ON RADIAL LINES WITH TOPS TO SAME LEVEL.
3. ARCHES: LAY SPALLED BRICK ON EDGE TO FORM A TRUE RADIAL ARCH WITH FULL MORTAR JOINT AROUND ALL PIPE OPENINGS. TURN ARCH OF TWO SUCH COURSES OVER PIPES 15" (375 mm) OR MORE IN DIAMETER.
4. SOLDIER COURSES: LAY INSIDE BRICK ON RADIAL LINES WITH FIRST FOUR COURSES VERTICAL. LAY SUCCEEDING COURSES WITH A UNIFORM BATTER TO OBTAIN AN INSIDE DIAMETER OF 24" (600 mm) AT TOP OF LAST OR FRACTIONAL SOLDIER COURSE. USE SPLIT BRICK TO CLOSE SOLDIER COURSE.
5. STRETCHER COURSES: LAY OUTSIDE BRICK FLAT IN A DEEP BED OF MORTAR. SHOVE BRICK TOGETHER AGAINST ADJACENT SOLDIER COURSE.
6. ROWLOCK COURSE: LAY LAST COURSE OF BRICK ON EDGE ACROSS SOLDIER AND STRETCHER COURSES ON RADIAL LINES, WITH TOPS PARALLEL AND 4 1/2" (120 mm) BELOW FINISHED GRADE.
7. JOINTS: INSIDE JOINTS SHALL BE NEATLY STRUCK AND SHALL NOT EXCEED 3/8" (10 mm) IN THICKNESS.
8. STEPS: MANHOLE STEPS SHALL CONFORM WITH SPPWC 635 TYPE 3. THE TOP STEP SHALL BE PLACED JUST UNDER THE MANHOLE FRAME. THE LOWEST STEP SHALL BE PLACED BETWEEN 8" (200 mm) AND 24" (600 mm) ABOVE THE SHELF.
9. WALL THICKNESS: BRICKWORK SHALL BE 8" (200 mm) THICK TO A DEPTH OF 22' (6.5 m). BRICKWORK BELOW 22' (6.5 m) DEEP SHALL BE 12" (300 mm) THICK.
10. A FLEXIBLE JOINT SHALL BE INSTALLED AT THE FIRST JOINT FROM MANHOLE FOR ALL CONNECTIONS EXCEPT THOSE WITH REINFORCED CONCRETE PIPE.