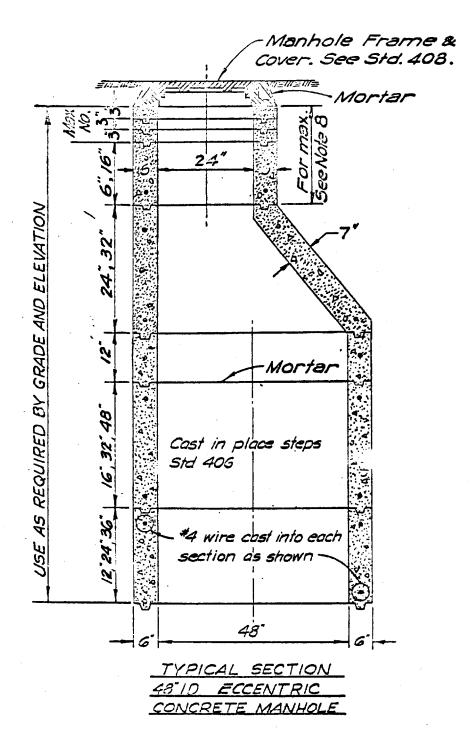
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UNLESS OTHERWISE SPECIFIED ON PLANS AND SPECIFICATIONS:

- 1. See STD Plan 407 for manhole base and junction chamber.
- 2. Stations, of manholes shown on the improvement plans, apply to the centerlines of the manholes. Elevations recorded are at manhole center and refer to the invert grade line prolonged.
- 3. All mortar and grout shall consist of one part Portland cement and two parts sand.
- 4. All precast sections shall be either centrifugally spun or vibrated in metal forms.
- 5. Place the bottom precast section on a 2" thick bed of mortar placed on the manhole base.

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STANDARD SHEET 1 OF 2

REINF & NON-REINF CONCRETE CONCENTRIC CONE MANHOLE

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5. Join all sections with a 1/2" thick bed of mortar.

7. Construct the top of the manhole 18" above existing surface, or as directed by the Engineer, when the man hole is outside the street, traveled way, or in the roadside ditch.

3. There shall be a maximum height of 9 inches for 24 inch ID

3. There shall be a maximum height of 9 inches for 24 inch 15 stations for manholes less than 12 feet in depth. There shall be a maximum height of 21 inches for 24 inch sections for man-

holes that exceed 12 feet in depth.

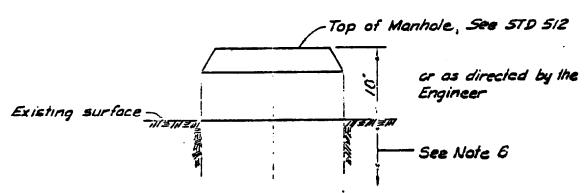
g. The manhole frame (STD 408) shall be placed on a 1/2" thick bed of mortar placed on top grade ring. A fillet of mortar shall encase the periphery of the frame from top of grade ring to top of frame.

10. Mortar between sections and grade rings shall be a minimum

1/2" thick.

11. A four inch band of mortar shall be externally plastered of 1/2" minimum thickness over all section joints.

1		APPROVED	SOURCE
	WALL THICK	NAME	ADDRESS
	6 8	Associated Concrete Products, Inc	4025 W Talbert Ave, Santa Ana
	46 5	American Pipe & Construction Co	4635 Firestone Blvd South Gate



Manhole installation outside the street or traveled way. See Note 7.